TKSCT

Ultra-high purity in-line

Gas Filters









TKSCT Gas Filter Series

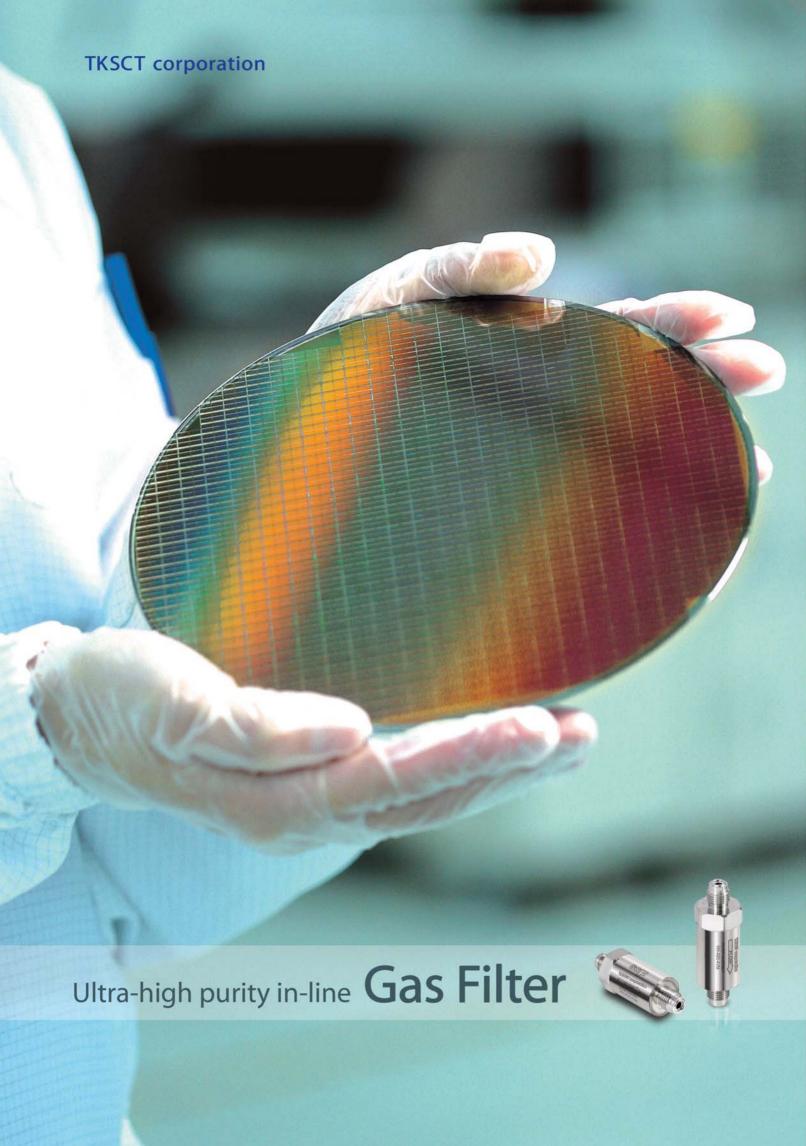
Hastelloy Gas Filter
Stainless Steel Gas Filter
PTFE Gas Filter
IGS Gas Filter







TKSCT corporation http://www.tksct.com





INDEX Ultra-high purity in-line Gas filter

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Hastelloy Gas Filter

HH-A Series

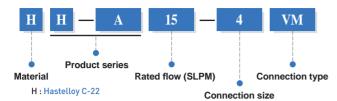
- Ultra-high purity in-line gas filter
- All Hastelloy constructions
- High temperature and dynamic pressure applications
- Compact size and variable end connections



- Wide range flow rate from 15 to 300 SLPM
- Corrosion resistant Hastelloy body with excellent performance for either inert or corrosive gas applications
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

Hastelloy Gas Filter HH-A Series TKSCT corporation

■ Ordering Information

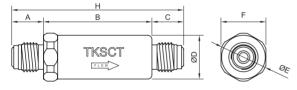


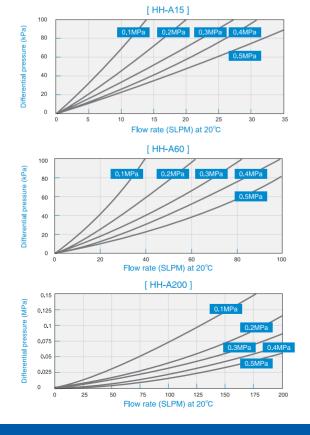
	Size	Co	nnection
4	1/4″	VM	MFS male type
6	3/8″	SW	Lok type
8	1/2″		

Specifications

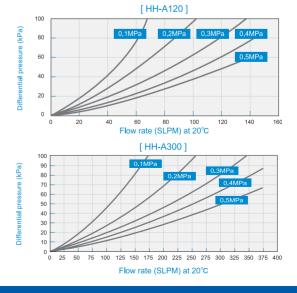
Removal rating	≥ 0.0025 µm				
Retention	Greater than 99.9999999% Removal of all particles de	own to 0.0025 μm			
	15 SLPM				
	60 SLPM				
Rated flow @ 109	120 SLPM				
	200 SLPM				
	300 SLPM				
Materials	Filter element	Hastelloy C-276			
Waterials	Electropolished housing	Hastelloy C-22			
	Maximum inlet pressure	21 MPa (210kgf/cm²) at 20 °C			
Operating conditions	Maximum differential pressure 15 MPa (153kgf/cm²) at 20 °C				
	Maximum operating temperature 460 °C (Inert gas)				
Helium leak rating	1 x 10 ⁻⁹ atm · cc / sec				
Surface finish interior	≤ Ra 5µin				

Dimensions





Part No.	A/mm	B/mm	C/mm	D/mm	E/mm	F/mm	H/mm
HH-A15-4VM	15.5	53	15.5	27	30	27	84
HH-A15-4SW	10	53	10	27	30	27	73
HH-A60-4VM	15.5	53	15.5	27	30	27	84
HH-A60-4SW	10	53	10	27	30	27	73
HH-A60-6(8)VM	19	53	19	27	30	27	91
HH-A120-4VM	15.5	96	15.5	29	33	30	127
HH-A120-4SW	10	96	10	29	33	30	116
HH-A120-6(8)VM	19	96	19	29	33	30	134
HH-A120-6(8)SW	12	96	12	29	33	30	120
HH-A200-4VM	15.5	98	15.5	35	39	35	129
HH-A200-4SW	10	98	10	35	39	35	118
HH-A200-6(8)VM	19	98	19	35	39	35	136
HH-A200-6(8)SW	12	98	12	35	39	35	122
HH-A300-4VM	15.5	98	15.5	35	39	35	129
HH-A300-4SW	10	98	10	35	39	35	118
HH-A300-6(8)VM	19	98	19	35	39	35	136
HH-A300-6(8)SW	12	98	12	35	39	35	122



Hastelloy Gas Filter

HH-H Series

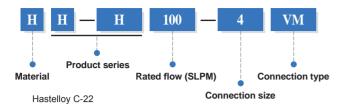
- Ultra-high purity in-line high flow gas filter
- All Hastelloy constructions
- High temperature and dynamic pressure applications
- Compact size and variable end connections



- Wide range flow rate from 100 to 800 SLPM
- Corrosion resistant Hastelloy body with excellent performance for either inert or corrosive gas applications
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

Hastelloy Gas Filter HH-H Series TKSCT corporation

■ Ordering Information

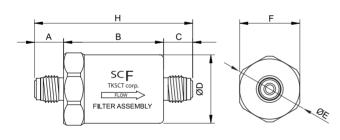


	Size	Co	nnection
4	1/4″	VM	MFS male type
6	3/8″	SW	Lok type
8	1/2"		

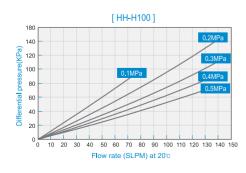
■ Specifications

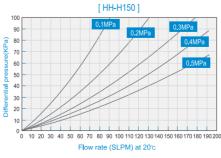
Removal rating	≥ 0.0025 µm			
Retention	Greater than 99.9999999% Removal of all particles down	to 0.0025 μ m		
	100 SLPM (MAX 150SLPM)			
Rated flow @ 109	150 SLPM (MAX 200SLPM)			
	600 SLPM (MAX 800SLPM)			
Materials	Filter element	Hastelloy C-276		
waterials	Electropolished housing Hastelloy C-22			
	Maximum inlet pressure 12 MPa (122kgf/cm²) at 20 °C			
Operating conditions	Maximum differential pressure	10 MPa (101kgf/cm²) at 20 °C		
	Maximum operating temperature 460 °C (Inert gas)			
Helium leak rating	1 x 10 ⁻⁹ atm cc/sec			
Surface finish interior	≤ Ra 5µin			

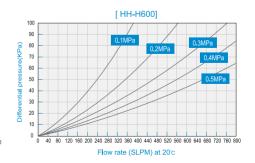
Dimensions



Part No.	A/mm	B/mm	C/mm	D/mm	E/mm	F/mm	H/mm
HH-H100-4VM	15.5	53	15.5	32	35	32	84
HH-H100-4SW	10	53	10	32	35	32	73
HH-H100-6(8)VM	19	53	19	32	35	32	91
HH-H100-6(8)SW	12	53	12	32	35	32	77
HH-H150-4VM	15.5	53	15.5	32	35	32	84
HH-H150-4SW	10	53	10	32	35	32	73
HH-H150-6(8)VM	19	53	19	32	35	32	91
HH-H150-6(8)SW	12	53	12	32	35	32	77
HH-H600-4VM	15.5	96	15.5	32	35	32	127
HH-H600-4SW	10	96	10	32	35	32	116
HH-H600-6(8)VM	19	96	19	32	35	32	134
HH-H600-6(8)SW	12	96	12	32	35	32	120







Stainless Steel Gas Filter

SS-A Series

- Ultra-high purity in-line gas filter
- All 316L stainless steel constructions
- High temperature and dynamic pressure applications
- Compact size and variable end connections



- Wide range flow rate from 15 to 300 SLPM
- Excellent compatibility with most high purity semiconductor process gases
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

■ Ordering Information

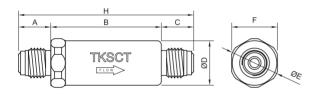


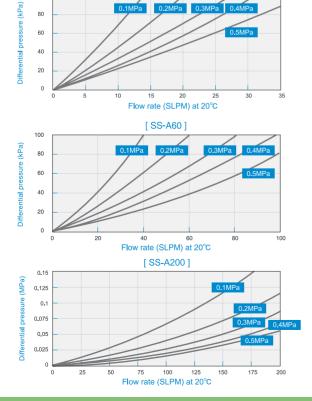
Size Connection VM 4 1/4" MFS male type 6 3/8" SW Lok type 8 1/2"

Specifications

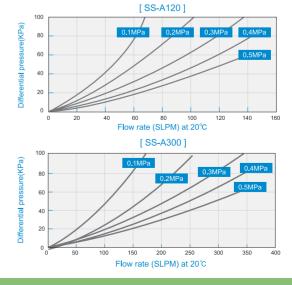
Removal rating	≥ 0.0025 µm	≥ 0.0025 µm		
Retention	Greater than 99.999999% Removal of all par	rticles down to 0.0025 µm		
	15 SLPM			
	60 SLPM			
Rated flow @ 109	120 SLPM			
	200 SLPM	200 SLPM		
	300 SLPM			
Materials	Filter element	316L Stainless steel		
Waterials	Electropolished housing	SM/DM 316L Stainless steel		
	Maximum inlet pressure	21 MPa (210kgf/cm²) at 20 °C		
Element Operating conditions	Maximum differential pressure	15 MPa (153kgf/cm²) at 20 °C		
	Maximum operating temperature 460 °C (Inert gas)			
Helium leak rating	1 x 10° atm cc/sec			
Surface finish interior	≤ Ra 5µin			

Dimensions





Part No.	A/mm	B/mm	C/mm	D/mm	E/mm	F/mm	H/mm
SS-A15-4VM	15.5	53	15.5	27	30	27	84
SS-A15-4SW	10	53	10	27	30	27	73
SS-A60-4VM	15.5	53	15.5	27	30	27	84
SS-A60-4SW	10	53	10	27	30	27	73
SS-A60-6(8)VM	19	53	19	27	30	27	91
SS-A120-4VM	15.5	96	15.5	29	33	30	127
SS-A120-4SW	10	96	10	29	33	30	116
SS-A120-6(8)VM	19	96	19	29	33	30	134
SS-A120-6(8)SW	12	96	12	29	33	30	120
SS-A200-4VM	15.5	98	15.5	35	39	35	129
SS-A200-4SW	10	98	10	35	39	35	118
SS-A200-6(8)VM	19	98	19	35	39	35	136
SS-A200-6(8)SW	12	98	12	35	39	35	122
SS-A300-4VM	15.5	98	15.5	35	39	35	129
SS-A300-4SW	10	98	10	35	39	35	118
SS-A300-6(8)VM	19	98	19	35	39	35	136
SS-A300-6(8)SW	12	98	12	35	39	35	122



D : Double Melting 316L Stainless Steel

Stainless Steel Gas Filter

SS-B Series

- Ultra-high purity in-line gas filter
- All 316L stainless steel constructions
- High temperature applications
- Compact size and variable end connections



- Excellent compatibility with most high purity semiconductor process gases
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

■ Ordering Information



	Size	Co	nnection
4	1/4″	VM	MFS male type

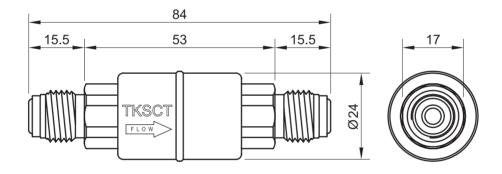
D : Double Melting 316L Stainless Steel

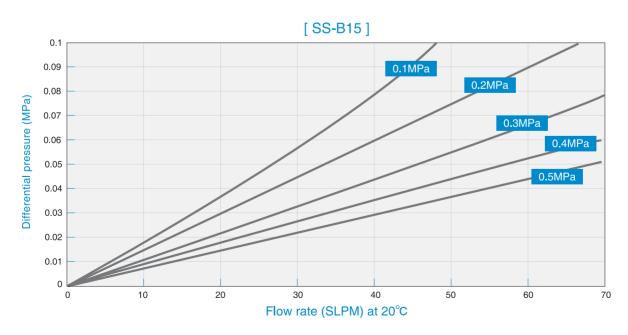
Connection size

Specifications

Removal rating	≥ 0.0025 µm	≥ 0.0025 µm				
Retention	Greater than 99.999999% Removal of all part	Greater than 99.999999% Removal of all particles down to 0.0025 μm				
Rated flow @ 109	15 SLPM	15 SLPM				
Materials	Filter element	316L Stainless steel				
waterials	Electropolished housing	SM/DM 316L Stainless steel				
	Maximum inlet pressure 0.98 MPa (10kgf/cm²) a					
Operating conditions	Maximum differential pressure	0.7 MPa (7kgf/cm²) at 20 °C				
	Maximum operating temperature	Maximum operating temperature 460 °C (Inert gas)				
Helium leak rating	1 x 10 ⁻⁹ atm cc/sec	1 x 10 ⁻⁹ atm cc/sec				
Surface finish interior	≤ Ra 5µin	≤ Ra 5µin				

Dimensions





Stainless Steel Gas Filter

SS-D Series

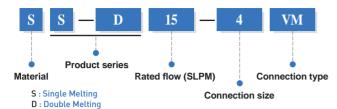
- Ultra-high purity in-line gas filter
- All 316L stainless steel constructions
- High temperature applications
- Compact size and variable end connections



- Excellent compatibility with most high purity semiconductor process gases
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

nless Steel Gas Filter SS-D Series TKSCT corporation

■ Ordering Information

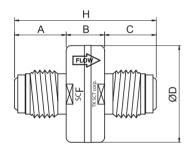


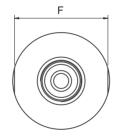
Size		Co	nnection	
4	1/4″	VM	MFS male type	
		SW Lok type		

Specifications

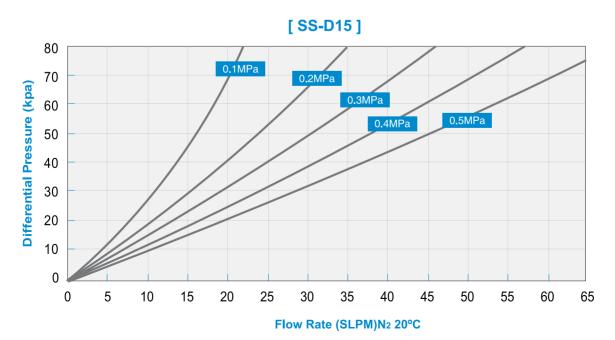
Removal rating	≥ 0.0025 µm	≥ 0.0025 µm			
Retention	Greater than 99.999999% Removal of all parti	Greater than 99.999999% Removal of all particles down to 0.0025 μm			
Rated flow @ 109	15 SLPM	15 SLPM			
Materials	Filter element				
Materials	Electropolished housing SM/DM 316L Stainless steel				
	Maximum inlet pressure	0.98 MPa (10kgf/cm²) at 20 °C			
Operating conditions	Maximum differential pressure	0.7 MPa (7kgf/cm²) at 20 °C			
	Maximum operating temperature	460 °C (Inert gas)			
Helium leak rating	1 x 10 ⁻⁹ atm cc/sec				
Surface finish interior	≤ Ra 5µin				

■ Dimensions





Part No.	A/mm	B/mm	C/mm	D/mm	F/mm	H/mm
SS-D15-4VM	15.5	11	15.5	29	28	42
SS-D15-4SW	10	11	10	29	28	31



Stainless Steel Gas Filter

SS-H Series

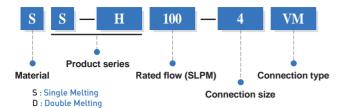
- Ultra-high purity in-line high flow gas filter
- All 316L stainless steel constructions
- High temperature and dynamic pressure applications
- Compact size and variable end connections



- Wide range flow rate from 100 to 800 SLPM
- Excellent compatibility with most high purity semiconductor process gases
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

tainless Steel Gas Filter SS-H Series TKSCT corporation

■ Ordering Information

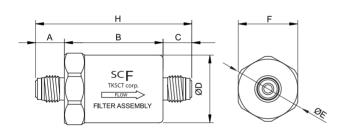


Size		Connection		
4	1/4″	VM	MFS male type	
6	3/8″	SW	Lok type	
8	1/2″			

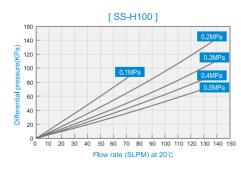
■ Specifications

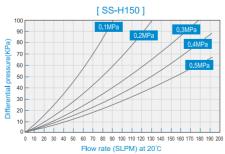
Removal rating	≥ 0.0025 µm	≥ 0.0025 µm				
Retention	Greater than 99.999999% Removal of all particles down to 0.0025 μm					
	100 SLPM (MAX 150SLPM)					
Rated flow @ 109	150 SLPM (MAX 200SLPM)					
	600 SLPM (MAX 800SLPM)					
Materials	Filter element	316L Stainless steel				
waterials	Electropolished housing	SM/DM 316L Stainless steel				
	Maximum inlet pressure	12 MPa (122kgf/cm²) at 20°C				
Operating conditions	Maximum differential pressure	10 MPa (101kgf/cm²) at 20°C				
	Maximum operating temperature	460°C (Inert gas)				
Helium leak rating	1 x 10 ⁻⁹ atm cc/sec					
Surface finish interior	≤ Ra 5µin					

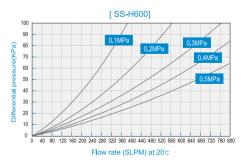
Dimensions



D. AM		D/	01	D./	- /	E1	1.17
Part No.	A/mm	B/mm	C/mm	D/mm	E/mm	F/mm	H/mm
SS-H100-4VM	15.5	53	15.5	32	35	32	84
SS-H100-4SW	10	53	10	32	35	32	73
SS-H100-6(8)VM	19	53	19	32	35	32	91
SS-H100-6(8)SW	12	53	12	32	35	32	77
SS-H150-4VM	15.5	53	15.5	32	35	32	84
SS-H150-4SW	10	53	10	32	35	32	73
SS-H150-6(8)VM	19	53	19	32	35	32	91
SS-H150-6(8)SW	12	53	12	32	35	32	77
SS-H600-4VM	15.5	96	15.5	32	35	32	127
SS-H600-4SW	10	96	10	32	35	32	116
SS-H600-6(8)VM	19	96	19	32	35	32	134
SS-H600-6(8)SW	12	96	12	32	35	32	120







PTFE Gas Filter

ST-A Series

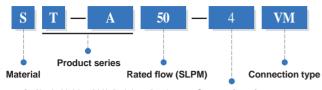
- Ultra-high purity in-line gas filter
- All fluoropolymer filter element
- Electropolished 316L stainless steel housing



- PTFE element with superior corrosion resistance and excellent compatibility for most high purity semiconductor process gases
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

PTFE Gas Filter ST-A Series TKSCT corporation

■ Ordering Information



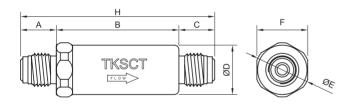
Size		Connection		
4	1/4″	VM	MFS male type	
6	3/8″	SW	Lok type	
8	1/2"			

Connection size

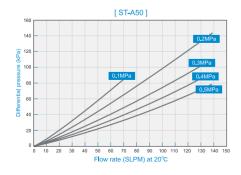
■ Specifications

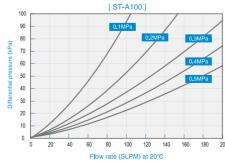
Removal rating	≥ 0.0025 µm				
Retention	Greater than 99.999999% Removal of all particles down to 0.0025 μm				
	50 SLPM				
Rated flow @ 109	100 SLPM				
	150 SLPM				
	Filter element / Support / O-ring	PTFE / PFA / PTFE			
Materials	Electropolished housing	SM/DM 316L Stainless steel			
	Maximum inlet pressure	0.98 MPa (10kgf/cm²) at 20 °C			
Operating conditions	Maximum differential pressure	0.4 MPa (4.2kgf/cm²) at 20 °C			
	Maximum operating temperature	120 °C (Inert gas)			
Helium leak rating	1 x 10 ⁻⁹ atm · cc / sec				
Surface finish interior	≤ Ra 5µin	≤ Ra 5µin			

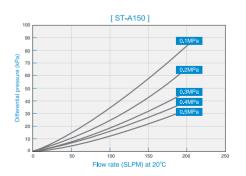
Dimensions



Part No.	A/mm	B/mm	C/mm	D/mm	E/mm	F/mm	H/mm
ST-A50-4VM	15.5	53	15.5	21	23.5	22	84
ST-A50-4SW	10	53	10	21	23.5	22	73
ST-A100-4VM	15.5	96	15.5	26	30	27	127
ST-A100-4SW	10	96	10	26	30	27	116
ST-A100-6(8)VM	19	96	19	26	30	27	134
ST-A100-6(8)SW	12	96	12	26	30	27	120
ST-A150-4VM	15.5	96	15.5	26	30	27	127
ST-A150-4SW	10	96	10	26	30	27	116
ST-A150-6(8)VM	19	96	19	26	30	27	134
ST-A150-6(8)SW	12	96	12	26	30	27	120







S : Single Melting 316L Stainless Steel

D : Double Melting 316L Stainless Steel

PTFE Gas Filter

ST-B Series

- Ultra-high purity in-line gas filter
- All fluoropolymer filter element
- Electropolished 316L stainless steel housing



- PTFE element with superior corrosion resistance and excellent compatibility for most high purity semiconductor process gases
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

PTFE Gas Filter ST-B Series **TKSCT** corporation

■ Ordering Information

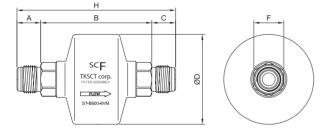


Size		Connection			
4	1/4″	VM	MFS male type		
6	3/8″	SW	Lok type		
8	1/2″				

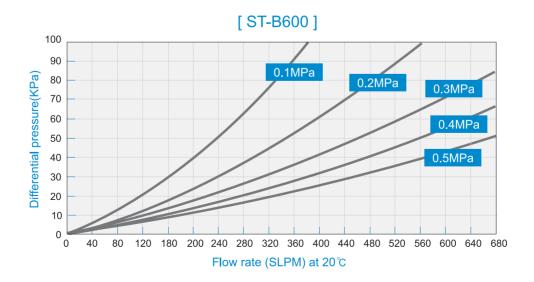
Specifications

Removal rating	≥ 0.0025 µm				
Retention	Greater than 99.999999% Removal of all particles down to 0.0025 μ m				
Rated flow @ 109	600 SLPM (MAX 1000SLPM)				
Materials	Filter element / Support / O-ring	PTFE / PFA &ECTFE / VITON			
	Electropolished housing SM/DM 316L Stainless steel				
	Maximum inlet pressure	0.98 MPa (10kgf/cm²) at 20 °C			
Operating conditions	Maximum differential pressure	0.4 MPa (4.2kgf/cm²) at 20 °C			
	Maximum operating temperature	120 °C (Inert gas)			
Helium leak rating	1 x 10 ⁻⁹ atm · cc / sec				
Surface finish interior	≤ Ra 5µin				

Dimensions



Part No.	A/mm	B/mm	C/mm	D/mm	F/mm	H/mm
ST-B600-4VM	15.5	96	15.5	76	24	127
ST-B600-4SW	10	93	10	76	24	113
ST-B600-6(8)VM	19	89	19	76	24	127
ST-B600-6(8)SW	12	89	12	76	24	113



S : Single Melting 316L Stainless Steel

D : Double Melting 316L Stainless Steel

PTFE Gas Filter

ST-C Series

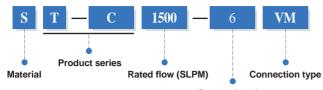
- Ultra-high purity in-line gas filter
- All fluoropolymer filter element
- Electropolished 316L stainless steel housing



- PTFE element with superior corrosion resistance and excellent compatibility for most high purity semiconductor process gases
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

PTFE Gas Filter ST-C Series TKSCT corporation

■ Ordering Information



 Size
 Connection

 6
 3/8"
 VM
 MFS male type

 8
 1/2"
 TW
 Lok type

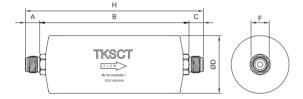
 A
 Tube size

Connection size

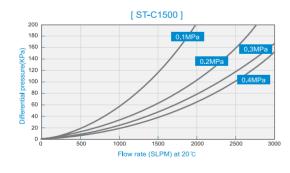
Specifications

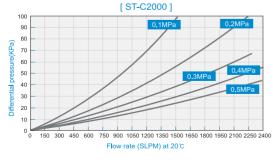
Removal rating	≥ 0.0025 µm	≥ 0.0025 µm			
Retention	Greater than 99.999999% Removal of all par	Greater than 99.999999% Removal of all particles down to 0.0025 μm			
Rated flow @ 10°	1500 SLPM, 2000 SLPM, 2500 SLPM, 3500 S	1500 SLPM, 2000 SLPM, 2500 SLPM, 3500 SLPM, 7500 SLPM			
Materials	Filter element / Support / O-ring	PTFE / PP / VITON			
	Electropolished housing	SM/DM 316L Stainless steel			
	Maximum inlet pressure	0.98 MPa (10kgf/cm²) at 20 °C			
Operating conditions	Maximum differential pressure	0.4 MPa (4.2kgf/cm²) at 20 °C			
	Maximum operating temperature	100 °C (Inert gas)			
Helium leak rating	1 x 10 ⁻⁹ atm · cc / sec	1 x 10 ⁻⁹ atm · cc / sec			
Surface finish interior	≤ Ra 5µin	≤ Ra 5µin			

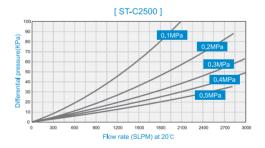
Dimensions

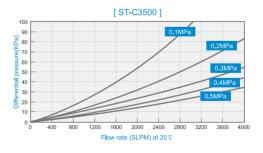


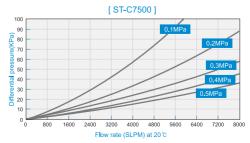
Part No.	A/mm	B/mm	C/mm	D/mm	F/mm	H/mm
ST-C1500-6(8)VM	19	198	19	76	24	236
ST-C1500-8TW	56.2	183	56.2	76	-	295
ST-C1500-15A	49	182	49	76.6	-	280
ST-C2000-15A	49	182	49	76.2	-	280
ST-C2500-20A	71	300	71	89.1	-	442
ST-C3500-25A	70	309	70	89.1	-	448
ST-C7500-40A	70	550	70	89.1	-	689











S : Single Melting 316L Stainless Steel D : Double Melting 316L Stainless Steel

PTFE Gas Filter

ST-C Multi Series

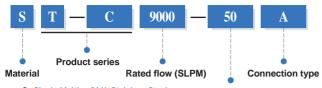
- Ultra-high purity Multi gas filter
- All fluoropolymer filter element
- Electropolished 316 stainless steel housing



- 10"~30" PTFE element with superior corrosion resistance and excellent compatibility for most high purity semiconductor process gases
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

PTFE Gas Filter ST-C Multi Series **TKSCT** corporation

■ Ordering Information



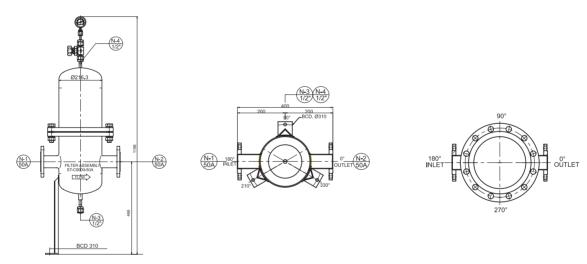
Size	Connection			
50	A FLANGE Type			

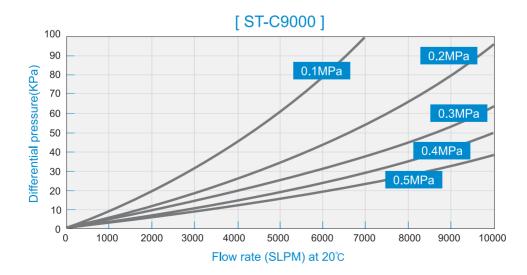
Connection size

Specifications

Removal rating	≥ 0.0025 µm			
Retention	Greater than 99.9999999% Removal of all particles	down to 0.0025 μ m		
Rated flow @ 109	9000 SLPM			
Materials	Filter element / Support / O-ring	PTFE / PP / VITON		
wateriais	Housing 316 Stainless steel			
	Maximum inlet pressure 1.66MPa (17kgf/cm²) at 20°C			
Operating conditions	Maximum differential pressure	0.6 MPa (6kgf/cm²) at 20°C		
	Maximum operating temperature 100°C (Inert gas)			
Helium leak rating	1 x 10 ⁻⁵ atm cc/sec			
Surface finish interior	≤ Ra 5µin			

Dimensions





S: Single Melting 316L Stainless Steel

D: Double Melting 316L Stainless Steel

PTFE Gas Filter

ST-H MAX Series

- Ultra-high purity max in-line gas filter
- All fluoropolymer filter element
- Electropolished 316L stainless steel housing



- PTFE element with superior corrosion resistance and excellent compatibility for most high purity semiconductor process gases
- 3 Nanometer particle filtering capability keeps up high flow efficiency with Low pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

PTFE Gas Filter ST-H MAX Series **TKSCT** corporation

■ Ordering Information

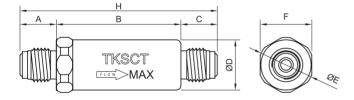


	Size	Co	nnection
4	1/4″	VM	MFS male type
6	3/8″	SW	Lok type
8	1/2″		

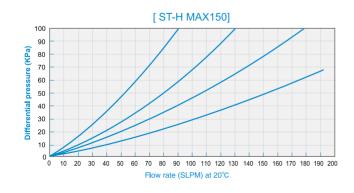
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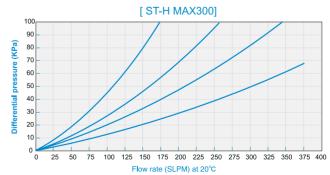
Removal rating	≥ 0.0025 µm	≥ 0.0025 µm			
Retention	Greater than 99.999999% Removal of all par	ticles down to 0.0025 μ m			
D-(f @ 40°	150 SLPM (Max 200 SLPM)				
Rated flow @ 10 ⁹	300 SLPM (Max 400 SLPM)	300 SLPM (Max 400 SLPM)			
Materials	Filter element / Support / O-ring	PTFE / PFA / PTFE			
	Electropolished housing	SM/DM 316L Stainless steel			
	Maximum inlet pressure	0.98 MPa (10kgf/cm²) at 20 °C			
Operating conditions	Maximum differential pressure	0.4 MPa (4.2kgf/cm²) at 20 °C			
	Maximum operating temperature 120 °C (Inert gas)				
Helium leak rating	1 x 10 ⁻⁹ atm · cc / sec				
Surface finish interior	≤ Ra 5µin				

Dimensions



Part No.	A/mm	B/mm	C/mm	D/mm	E/mm	F/mm	H/mm
ST-H150-4VM	15.5	53	15.5	21	23.5	22	84
ST-H150-4SW	10	53	10	21	23.5	22	73
ST-H300-6(8)VM	19	96	19	26	30	27	134
ST-H300-6(8)SW	12	96	12	26	30	27	120





S : Single Melting 316L Stainless Steel

D: Double Melting 316L Stainless Steel

IGS Gas Filter

Metal Series

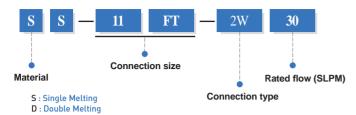
- Ultra-high purity Metal Mini gas filter
- All 316L stainless steel constructions
- High temperature and dynamic pressure applications
- Compact size and high reliability on shock or vibration



- Wide range flow rate from 30 to 120 SLPM
- Excellent compatibility with most high purity semiconductor process gases
- 3 Nanometer particle filtering capability keeps up high flow efficiency with minimum pressure drop
- 5Ra electro-polished surface prevents internal contaminations
- Baked with hot nitrogen after DI water cleaning to meet semiconductor process standards
- Class 100 manufacturing, cleaning and packaging environment
- 100% helium leak tested

IGS Gas Filter Metal Series TKSCT corporation

■ Ordering Information

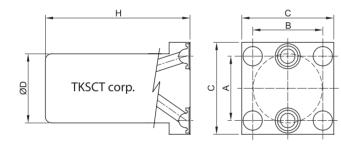


Ī		Size	Co	nnection
	11	1.125"	W	W-Seal
-	15	1.5"	С	C-Seal

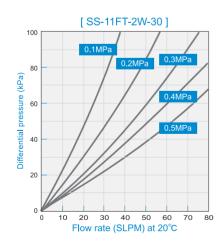
■ Specifications

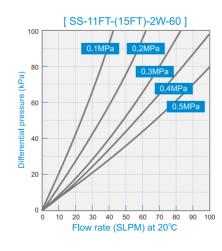
Removal rating	≥ 0.0025 µm			
Retention	Greater than 99.9999999% Removal of all particles down	to 0.0025 μ m		
	30 SLPM			
Rated flow @ 109	60 SLPM			
	120 SLPM			
Materials	Filter element	316L Stainless steel, Hastelloy C276		
waterials	Electropolished housing	SM/DM 316L Stainless steel, Hastelloy C22		
	Maximum inlet pressure	0.98 MPa (10kgf/cm²) at 20°C		
Operating conditions	Maximum differential pressure	0.7 MPa (7kgf/cm²) at 20°C		
	Maximum operating temperature 460°C (Inert gas)			
Helium leak rating	1 x 10 ⁻⁹ atm cc/sec			
Surface finish interior	≤ Ra 5µin			

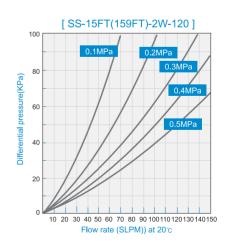
■ Dimensions



Size	Seal Type	Part Number	A/mm	B/mm	C/mm	D/mm	H/mm
	W-Seal	SS-11FT-2W-30	20	21.8	28.6	21.5	45
1.125	1 22 22 21	SS-11FT-2W-60	20	21.8	28.6	21.5	58
1.123		SS-11FT-2C-30	21.8	21.8	28.6	21.5	45
	C-Seal	SS-11FT-2C-60	21.8	21.8	28.6	21.5	58
	W-Seal	SS-15FT-2W-60	26	30	39	27.5	62
1.5″	vv-Seai	SS-15FT-2W-120	26	30	39	27.5	96
1.5	C-Seal	SS-15FT-2C-60	30.2	30.2	39	27.5	62
	C-Seal	SS-15FT-2C-120	30.2	30.2	39	27.5	96







Element Selection Guide

NI-	GAS CHEMICAL FORMULA		ELEMENT MATERIAL			
No.	GAS CHEMICAL FORMULA		SUS316L	HC-276	PTFE	
1	Argon	Ar	•	•	•	
2	Arsine	AsH3	•	x	•	
3	Boron Trichloride	BCl3	х	•	•	
4	Boron Trifluoride	BF3	х	•	•	
5	Diborane	B2H6	•	•	•	
6	Carbon Dioxide	CO2	•	•	•	
7	Carbon Monoxide	СО	•	•	•	
8	Chlorine	CI2	•	•	•	
9	Halocarbon 13	CCIF3	•	•	•	
10	Halocarbon 14 Tetrafluoromethane	CF4	•	•	•	
11	Halocarbon 23 Trifluoromethane	CHF3	•	•	•	
12	Halocarbon 115	C2CIF5	•	•	•	
13	Halocarbon 116 Hexafluoroethane	C2F6	•	•	•	
14	Halocarbon 23 Trifluoromethane	CH3F	•	•	•	
15	Halocarbon 318 Octafluorocyclobutane	C4F8	•	•	•	
16	Halocarbon 218 Perfluoropropane	C3F8	•	•	•	
17	Trimethylamine	(CH3)3N	•	•	•	
18	Germane	GeH4	•	•	•	
19	Helium	He	•	•	•	
20	Hydrogen	H2	•	•	•	
21	Hydrogen Bromide	HBr	х	•	•	
22	Hydrogen Chloride	HCI	х	•	•	
23	Hydrogen Fluoride	HF	х	•	•	
24	Hydrogen Selenide	H2Se	•	•	•	
25	Hydrogen Sulfide	H2S	•	•	•	
26	Krypton	Kr	•	•	•	
27	Ammonia	NH3	•	•	•	
28	Neon	Ne	•	•	•	
29	Nitrogen	N2	•	•	•	
30	Nitrogen Trifuoride	NF3	•	•	•	
31	Nitrous Oxide	N2O	•	•	•	
32	Oxygen	02	•	•	•	
33	Ozone	О3	х	Х	•	
34	Phosphine	PH3	•	•	•	
35	Phosphorous Trifluoride	PF3	х	•	•	
36	Silane	SiH4	•	•	•	
37	Silicon Tetrachloride	SiCl4	х	•	•	
38	Silicon Tetrafluoride	SiF4	х	•	•	
39	Dichlorosilane	SiH2Cl2	х	•	•	
40	Halocarbon 116 Hexafluoroethane	SF6	•	•	•	
41	Trichlorosilane	SiHCl3	•	•	•	
42	Trimethylsilane	SiH(CH3)3	•	•	•	
43	Tungsten Hexafluoride	WF6	х	•	•	
44	Xenon	Xe	•	•	•	

^{• -} Recommended, ▲- Limited, X - Not Recommended

TKSCT corporation

Specification

Item	Sample Q'ty	METHOD	CRITERIA
Raw Material & Element Powder	5PC/Lot*1)	(1) Mill Certificate(2) Visual(3) Dimension : Vernier CaliperTape measure	 Confirm chemical contents and Mechanical properties in mill certificate. No harmful damage on surface. Meet to specification for O.D. and length. Confirm Powder certificate.
Element	5PC/Lot	(1)Visual (2)Dimension: Vernier Caliper	- No harmful damage on surface. - Meet to specification for O.D. and length.
Visual	100%	External: Visual Inspection	- No burr, rust, discoloration, mechanical damage, and contamination
Dimensional Inspection	KS A ISO 2859	(1)O.D.: Vernier Caliper (2)Length: Vernier Caliper	- Designated dimension shall be met to required specification
Inner Surface Roughness	1PC / LOT*3)	(1)Cut Off Length : 0.25mm (2)Measuring Length: 1.25mm	- Ra ≤5 μin
Welding	100%	External: Visual, Magnifier	Maintain even width and height for welding bead No Pit or crack is allowed No discoloration
Particle	100%	(1)Test Fluid: Dry Air (2)Pressure : 4 ~ 6 kgf/cm² (3)Flow rate : 35 ~ 40ℓ/min (4)Test time : 1min	- No count 0.0025μm and larger
He Leak	100%	Equipment: He Leak Detector	- 1 x 10-9 atm•cc/sec

Note: *1) Inspection Lot: Each heat number

*2) AQL 2.5, II,1time sampling, normal inspection
*3) Inspection Lot: Each Traveller

Selection criteria

1	Particle Retention Efficiency
2	Particle Shedding
3	Removal Rating
4	Pressure Drop & Inlet Pressure
5	Flow Rate
6	Max. Operating Temperature
7	Gas Compatibility & Resistance
8	Connection Type
8	Pollutants & Contaminants
10	Cleanliness

TKSCT Ultra-high purity in-line Gas filter

■ Production Flow

CAREFULLY SELECTED MATERIALS

Selecting and standardizing a highly clean material reduced non-metalic inclusions and outgases. Further, production of VAR material that is highly resistant to corrosion and Hastelloy $^{\mathbb{R}}$ C-22 $^{\text{TM}}$ material are even made possible.

HIGH PRECISION MACHINING PROCESS

Using fully automatic, high precision, high-speed CNC Machining center and lathe, a precision machining process is established. With high precision locating, automatic dimensional calculation and automatic compensation, an unattended, labor-reduced production process is made possible.

ULTRA-HIGH CLEANING PROCESS

Using TKSCT unique technology for super cleanness, passivation treatment by means of special electropolishing, etc. is applied to the smooth machined surface before polishing process. This enables to form a highly corrosion-resistant and super clean surface structure.

CLEAN WELDING

Clean welding method is made available by using a high speed, full-automatic orbital welding machine. Using a sealed inner and outer manostat gauge in the clean room, inner pressure is controlled with hyper pure inert-gas so that the totally clean welding technology can fully contribute to realization of the flat bead condition, etc...

ULTRA PRECISION CLEANING

An automatic processing line including ultra pure hot water with resistivity of more than $17M\Omega$ cm has been established in the clean room. The best possible cleaning condition is achieved here prior to the assembly.

ASSEMBLY IN THE CLEAN ROOM

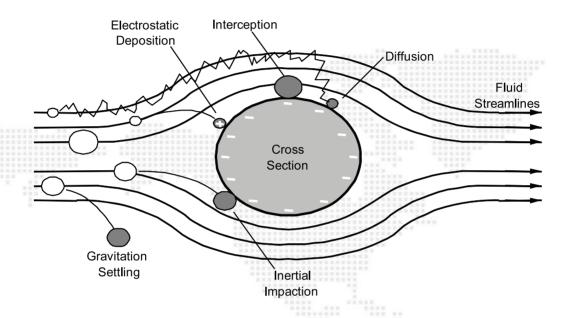
Production staffs fully acquainted with the special assembling method are dedicated to the assembly process in the certified clean room.

CLEAN PACKING

Packing is carried out at the certified clean room with inner vacuum seal method. In this way, mixing-in of foreign particles at the time of packing is extensively reduced to its minimum.



■ Filtration Mechanism



■ Business scope

GASES & CHEMICALS	
PHARMACEUTICAL	
FAB INSTALLATION	
6 15 15 15 15 15 15 15 15 15 15 15 15 15	0 3 5 5 5 0 3 5 6 6 0 3 5 6 7 2 6 6 7
SEMI-CONDUCTOR & TFT-LCD	
CLEAN ROOM	
LAB & RESEARCH	
GENERAL INDUSTRY	
ENERGY AND ENVIRONMENT	

Ultra-high purity in-line Gas Filter

Challenging the most critical industry requirement with the most reliable and cost-effective solution is our business.



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